

**IN THE CLAIMS:**

Please amend claims 1, 4 and 5 as follows.

1. (Currently Amended) A molding machine comprising:

an actuator driven by oil supplied thereto;

an accumulator disposed along an oil passage which supplies oil to the actuator;

a drive pressure sensing section which senses the drive pressure for driving the actuator;

a charge pressure sensing section which senses the charge pressure of the accumulator; and

a charge pressure setting processing portion control section comprising a charge pressure setting processor which sets the upper limit of the charge pressure on the basis of the pressure difference between the minimum sensed charge pressure of the charge pressure which is sensed and the maximum sensed drive pressure of the drive pressure which is sensed.

2. (Cancelled)

3. (Cancelled)

4. (Currently Amended) A molding machine as set forth in claim 1, wherein the charge pressure setting processing portion control section comprising a charge pressure setting processor sets a lower limit of the charge pressure on the basis of the upper limit.

5. (Currently Amended) A molding machine as set forth in claim 4, including a pressure adjusting processing portion control section comprising a pressure adjusting setting processor which adjusts the charge pressure on the basis of the sensed charge pressure and the upper limit and the lower limit.

6. (Withdrawn) A molding method characterized by comprising:

- (a) sensing a drive pressure for driving an actuator;
- (b) sensing the charge pressure of an accumulator disposed along an oil passage for supplying oil to the accumulator; and
- (c) setting the charge pressure on the basis of the charge pressure which is sensed and the drive pressure which is sensed.

7. (Withdrawn) A molding method as set forth in claim 6 including setting the charge pressure on the basis of the minimum sensed charge pressure of the sensed charge pressure and the maximum sensed drive pressure of the sensed drive pressure.

8. (Withdrawn) A molding method as set forth in claim 7 including setting an upper limit of the charge pressure on the basis of the pressure difference between the minimum sensed charging pressure and the maximum sensed drive pressure.

9. (Withdrawn) A molding method as set forth in claim 8 including setting the lower limit of the charge pressure on the basis of the upper limit.

10. (Withdrawn) A molding method as set forth in claim 9 including adjusting the charge pressure on the basis of the sensed charge pressure, the upper limit, and the lower limit.